

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

IEC 60695-11-10, -20

Hepla® H7030GF FR UV

Material Description:

Flammability Classification(0.4 mm)

Hepla ® H7030GF FR UV is a Polyamide12 material filled with 30% glass fiber and Flame Retardant.Characteristics include: Flame Retardant,UV Resistant.It is available in Africa & Middle East,Asia Pacific,Europe,Latin America,or North America for injection molding.

General				
Material Status	 Commercial: Active 			
	Asia Pacific		North America	
Availability	• Europe		 Latin America 	
	Middle East		 Africa 	
Filler/Reinforcement	 Glass Fiber, 30% Filler by W 	/eight		
Additive	Flame Retardant			
	Flame Retardant		 UV Resistant 	
Footures	Hydrolysis Resistant		 Chemical Resistant 	
Features	 Low Water Absorption 		 Good Dimensional Stability 	
	Wear Resistant			
	Consumer Applications		Appliances	
	Industrial Applications		Connectors	
Uses	 Automotive Applications 		Lighting Applications	
	Automotive Electronics		Electrical/Electronic Applications	
Forms	Granules		• •	
RoHS Compliance	RoHS Compliant			
Processing Method	Injection Molding			
	, ,			
Physical Properties	Typical Value		Test Method	
Density	1.44	g/cm ³	ISO 1183	
Water Absorption	0.6		ISO 62	
(Equilibrium, 23℃, 50% RH)	0.0	70	130 02	
Water Absorption	1.4	06	ISO 62	
(Saturation, 23℃, 50% RH)	1.4	70	130 02	
Mold Shrinkage			ISO 294-4	
Flow	0.1	%		
Across Flow	0.7	%		
Hardness	Typical Value	Unit	Test Method	
Ball Indentation Hardness	170		ISO 2039-1	
Machanical Dyanautica	Typical Value	I India	Took Motherd	
Mechanical Properties Tensile Modulus	Typical Value 10489	MPa	Test Method ISO 527-2/1	
Tensile Stress, break	100	MPa	ISO 527-2/1	
Tensile Strain, break	2.4	%	ISO 527-2/1	
Impact Properties	Typical Value	Unit _	Test Method	
Charpy Notched Impact Strength	Typical Value	- Jint	ISO 179/1eA	
-30°C	7 9	kJ/m ²	100 110/10/1	
23℃	8.8	kJ/m ²		
Charpy Unnotched Impact Strength	0.0	NATIT	ISO 179/1eU	
-30°C	34.5	kJ/m ²	100 173/100	
23℃	34.5	kJ/m²		
20 (34.3	KJ/TIT		
Flame Characteristics	Typical Value	Unit _	Test Method	
Flamen ability Classification (0.4 mans)	Typical value	J	IEC 6060F 11 10 20	

V-0

Electrical Properties	Typical Value	Unit	Test Method
Electric Strength	43.5	kV/mm	IEC 60243-1
Volume Resistivity	1.00E+11	Ohms•cm	IEC 60093
Surface Resistivity	1.00E+11	OhmS	IEC 60093
Comparative Tracking Index	600	V	IEC 60112

Thermal Properties	Typical Value	Unit	Test Method
Heat Deflection Temperature Under Load			
/Cf, 8 MPa Flatw 80*10*4	105	°C	ISO 75/Cf
sp=64mm Unannealed	103	C	130 73701
/Af, 1.8 MPa Flatw 80*10*4	160	° C	ISO 75/Af
sp=64mm Unannealed	100	C	130 73/AI
Continuous Use Temperature	90 to 120	°C	ISO 2578
Long Term	30 to 120	C	
Melting Temperature, 10℃/min	178	$^{\circ}\!\mathbb{C}$	ISO 11357-3
CLTE			ISO 11359-2
Flow	2.00E-05	1/℃	
Xflow	9.00E-05	1/℃	

NFD ADVANCED COMPOSITES

Hepla® H7030GF FR UV

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service.

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